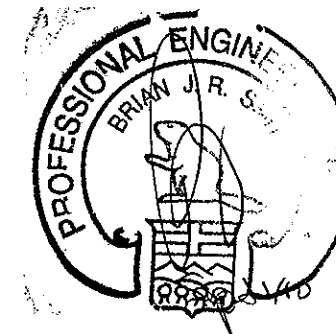


CHECKER PLATE AND DRIP LIP DETAIL

BILL OF MATERIAL				
MARK	QTY	DESCRIPTION	MATERIAL	LENGTH
1	1	PLATE 3/16" CHECKER X 90 1/8 X 72	SA-36	90 1/8"
2	1	PLATE 3/16" CHECKER X 157 1/4 X 49 1/2	SA-36	157 1/4"
3	1	PLATE 3/16" CHECKER X 226 3/4 X 90 3/8	SA-36	226 3/4"
4	1	PLATE 3/16" CHECKER X 240 1/8 X 90 3/8	SA-36	240 1/8"
5	1	PLATE 3/16" CHECKER X 90 1/8 X 72 1/8	SA-36	90 1/8"
6	1	FLAT BAR 1" X 1/4" THK	G40.2144W	6
7	1	FLAT BAR 1" X 1/4" THK	G40.2144W	38 3/16"
8	1	FLAT BAR 1" X 1/4" THK	G40.2144W	55 9/16"
9	1	FLAT BAR 1" X 1/4" THK	G40.2144W	169 7/16"
10	1	FLAT BAR 1" X 1/4" THK	G40.2144W	208
11	2	FLAT BAR 1" X 1/4" THK	G40.2144W	223 3/4"
12	2	FLAT BAR 1" X 1/4" THK	G40.2144W	361 1/2"

GENERAL NOTES:

1. ALL TAIL DIMENSIONS FROM REFERENCE POINT.
2. COPE FLANGES WHERE REQUIRED.
3. ALL WELDS TO BE 1/4" FILLETS ALL AROUND, UNLESS OTHERWISE NOTED.
4. ALL CUT LENGTHS ARE EXACT TOL +0.0"/-0.125" (+0 MM/-3 MM)
5. ALL BOLT HOLES ARE 3/4" (19 MM) UNLESS OTHERWISE NOTED.
6. SURFACE PREP: SSPC-SP2
ONE COAT OF FIN-1 RED OXIDE
ONE COAT OF FIN-1



RELEASED FOR
FABRICATION

NAME A. WALLS DATE 15/07/10

PERMIT TO
PRACTISE APEGGA PERMIT: No. P8651

DATE	07/06/10	SCALE	1/2" = 1'-0"	FOR	HUSKY OIL OPERATIONS CATERPILLAR G3516LE-AFRC ARIEL RG357M
DRAWN BY	X. WALLS	CHECKED BY	A. WALLS	APPROVED BY	A. WALLS
CUST PO	N/A	STEP CODE	N/A		
REV	DESCRIPTION	DATE	BY	APR	
2	CUTOUT ADDED	15/07/10	KW	AR	
1	CUTOUT ADDED	08/07/10	KW	AR	
0	ISSUED FOR CONSTRUCTION	05/07/10	KW	AR	

ENERFLEX

10121 - BARLOW TRAIL N.E.
CALGARY ALBERTA CANADA

TITLE
STRUCTURAL STEEL
CHECKER PLATE & DRIP LIP
DETAIL

DWG
NO 12517-301

SHT
2

REV
2