

DESIGN NOTES:

- 1.) DESIGN AND CONSTRUCTION IN ACCORDANCE w/ ASME B31.3 (1999)

DESIGN PRESSURE: CONDENSATE: 9300 kPag @ 93°C  
FUEL GAS: 9300 kPag @ 93°C

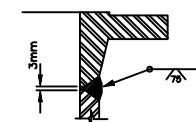
CORR. ALLOW.: 1.6 mm  
CAPACITY: 0.079 CU. M  
X-RAY: 10%  
STRESS RELIEVE: N/R  
HYDROTEST PRESSURE: CONDENSATE: 13950 kPag  
FUEL GAS: 13950 kPag

HEATING SURFACE: 8.55 SQ. M<sup>2</sup> (92ft<sup>2</sup>)  
INTENDED SERVICE: WATER/OIL/GAS (SWEET)  
CRN:  
FIREBOX RATING: 67000 BTU/HR.  
MIN. DESIGN METAL TEMP.: -29°C

- 2.) WELD PROCEDURES:

ROLL WELDS: AEM 24  
POS. WELDS: AEM 25  
CAT. "D" WELDS: AEM 1

WP: AEM 22 &amp; AEM 23



WD#1	FLANGE & RETURNS
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NAME: 2557-B401.dwg DATE: JUN 28, 2000 TIME: 8:43 AM