





# GENERAL NOTES:

- ALL ELEVATIONS ARE FROM TOP OF SKID FLOOR.
- MAIN PIPING PLAN TO BE READ IN CONJUNCTION WITH MECHANICAL FLOW DIAGRAM.
- ALL BUTTWELD PIPING TO BE BUILT IN ACCORDANCE WITH THE LATEST EDITION OF B31.3 PRESSURE PIPING CODE.
- ALL BUTTWELD PIPING 2" & LARGER TO BE SCH 80 SA-106B SML'S PIPE c/w SA-234-WPB FITTINGS AND SA-105N FLANGES.
- ALL BUTTWELD PIPING TO BE 100% RADIOGRAPHED, PWHT AND HYDROTESTED TO 1.5 TIMES OF WORKING PRESSURE.

- ALL INSTRUMENT TUBING TO BE 3/8" DIA. 304SS c/w CADMIUM PLATED SWAGELOK TUBE FITTINGS WITH SS FERRULES.
- ALL PROCESS TUBING TO BE 3/8" DIA. 316SS c/w 316SS SWAGELOK TUBE FITTINGS.
- ALL BOLTING TO BE SA-193-B7M c/w 2HM NUTS & 316SS FLEX. GASKET.
- ALL INSTRUMENT GAS THREADED PIPING TO BE LEAK TESTED TO 800 KPa.
- ALL OPENINGS TO BE COVERED PRIOR TO SHIPMENT.
- SKID TO BE INSULATED UNDERNEATH WITH 2" POLYURETHANE FOAM c/w LOW FLAME COATING.

# BUILDING NOTES:

- UNIT TO BE COMMERCIALY SANDBLASTED PRIOR TO:
  - SHOP COAT OF PRIMER
  - SHOP COAT OF FINISH COAT;
- SHIPPING DIMENSIONS : 11'-0" x 22'-0" x 14'-0" HIGH
  - WEIGHT : 35,000 LBS.
  - SKID : 4,500 LBS.
  - CONTACTOR : 11,000 LBS.
  - REBOILER : 3,000 LBS.
  - BUILDING : 2,500 LBS.
  - PIPING : 7,000 LBS.
  - PUMPS (GLYCOL) : 4,000 LBS.
  - FUTURE FLASH TANK : 3,000 LBS

- 10' x 18' x 8'-9" to 9'-3" HIGH SHED TYPE 22 GA. GALVANIZED, INSULATED WITH R-12 c/w 4 MIL VAPOR BARRIER AND LINED WITH PREPAINTED WHITE ALUMINUM SHEETING c/w WHITE SCREWS.
- (2) 3' x 7' WALK-IN DOOR-PANIC HARDWARE, LOCK-SET, 2 x 2 IWG WINDOW, CHECKCHAIN, WEATHER STRIPPING, HYDRAULIC CLOSURE & ONE (1) CANOPY
- (1) 32" x 36" HORIZONTAL SLIDING WINDOW c/w SCREENS & LATCH CLOSURE
- (2) 12" x 12" LOUVER WITH SLIDE CLOSURES
- (1) 12" x 36" LOUVERS WITH SLIDE & SCREEN, ADJUSTABLE FROM OUTSIDE

( 1 ) REQ'D  
TIME CARD

C-1432-PP

DWG. NO.	REFERENCE DRAWINGS	REV	DESCRIPTION	DATE	BY



CUSTOMER:		APACHE CANADA		LOCATION: BLUE BERRY 1-16-82 W6M	
MAIN PIPING PLAN					
24" OD x 1440 PSIG DEHYDRATION UNIT (SOUR)					
DATE: 01/15/01	DRN BY: J.J.	SCALE: 1"=1'-0"	CHKD BY:	APPRD BY:	DWG NO: C-1432-C
REV: 0					